Wheat Rolls using EISZEIT



Wheat flour type 550	10.000 kg
EISZEIT	0.300 kg
Fat	0.100 kg
Salt	0.200 kg
Yeast*	0.300 kg
Water, approx.*	5.500 I
Total weight	16.400 kg

^{*} Adjust the quantity of yeast and the dough firmness to the production conditions.

Mixing time: 2 + 6 minutes, spiral mixer

Dough temperature: 25 – 26° C

Bulk fermentation time: 10 - 15 minutes

Scaling weight: 1.800 kg/30 pieces

Intermediate proof: 15 minutes
Processing: as desired

Final proof: retarded fermentation at 5° C, subsequently, approx. 2 hours at

 $26 - 28^{\circ} C$

Baking temperature: 240° C, giving steam

Baking time: 18 – 20 minutes