

Sandwich Toast using IREKS TOAST & BUNS



Wheat flour type 550	10.000 kg
IREKS TOAST & BUNS	0.150 kg
Vegetable oil	0.400 kg
Sugar	0.300 kg
Salt	0.180 kg
Yeast	0.400 kg
Water, approx.	5.000 l
Total weight	16.430 kg

Mixing time:	3 + 6 minutes, spiral mixer
Dough temperature:	26° C
Bulk fermentation time:	none
Scaling weight:	0.750 kg
Intermediate proof:	10 minutes
Processing:	4-piece method
Final proof:	70 minutes
Baking temperature:	240° C, dropping to 200° C, giving steam
Baking time:	35 minutes